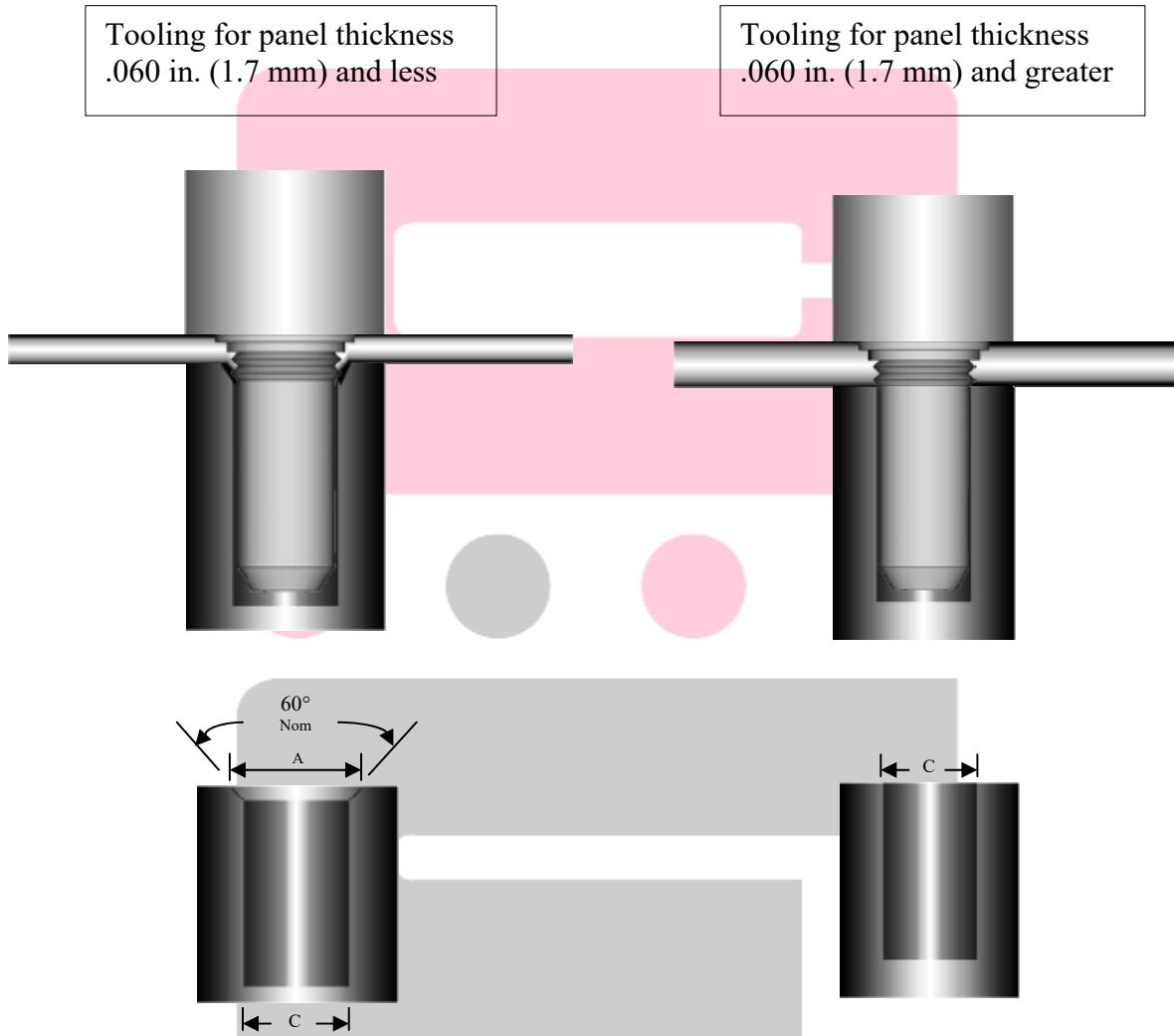


- Prepare the correct size hole in the base material by punching or drilling. Do not deburr the hole
- Place the stud through the base material and insert into the support anvil
- Apply sufficient squeezing force with a shop press until the head of the fastener is flush with the sheet material



INCH (in.)	Series	Sheet Thickness	Anvil Dimensions (in)	
			A ±.002	C±.002
	125	.040-.060	.160	.130
		Over.060	n/a	
	187	.040-.060	.220	.192
		Over.060	n/a	
	250	.040-.060	.285	.255
		Over.060	n/a	

Metric	Series	Sheet Thickness	Anvil Dimensions (in)	
			A ±.05	C±.05
	3MM	1-1.7	3.88	3.11
		Over 1.7	n/a	
	4MM	1-1.7	4.88	4.11
		Over 1.7	n/a	
	5MM	1-1.7	5.89	5.13
		Over 1.7	n/a	
	6MM	1-1.7	6.89	6.12
		Over 1.7	n/a	